DESCRIPTION
A straight, concrete lined, section of river channel was diverted and restored in the form of a double meander. Refer to Technique 1.5 for a plan and full description of the project.

The bed of the restored meandering channel needed to be stabilised against scour because of its steep gradient (1 in 140 mean) and the consequential high water velocities that exceed 2 metres per second during flood conditions. Two simulated rock outcrops were built into the bed to provide stability.

DESIGN
The influence of the two rock outcrops can clearly be seen in figure 1.5.2 (see 1.5); the longitudinal profile of the restored reach. The mean bed gradient is modified by projecting the outcrops above this profile and creating deeper pools both upstream and downstream of each. The purpose of the outcrops is to ‘fix’ the bed at two points thus checking any tendency of the river bed to scour deeper and to wash away the stone substrate introduced over the underlying clays. A varying hydraulic regime is created in keeping with the aims described for the project (see 1.5).

The design of the rock outcrops is the subject of this technique.
slabs and also forms a cut-off wall that prevents water from flowing under the structure which can otherwise cause collapse. The angle of dip and the thickness of individual slabs determine the size of the jagged ‘notches’ created along the crest. Slab thickness of between 10cm and 15cm were found to be best suited. The slabs are extended upwards into each bank to become part of the revetments indicated on the site plan (see 1.5).

Successive rows of stone were then laid parallel to the above, working down the slope, with the final row being stepped down to a level below any likely scour depth. These rows were all bedded in gravel reject stone to introduce flexibility to the lower structure and to improve the opportunity for plants to root between the stones, e.g. Ranunculus.

The random nature of stone slab size and thickness meant that a certain amount of selection was needed to achieve a reasonably tight fit where each abuts another, but this was not unduly critical. The structure is sufficiently robust and flexible to ensure security without resorting to the use of concrete or mortar in joints. Each outcrop was built in a day by 3 men and a machine for lifting.

**SUBSEQUENT PERFORMANCE 1999 – 2001**

The structures have achieved the main purpose of stabilising the river bed against scour without any problems. The appearance is excellent and will improve once vegetation is established between the stone slabs.

The effect of the jagged notches created by laying the stones at an angle is to generate an audible tumble of water over the whole structure. The concentration of flow down these irregular notches is likely to prove helpful to the passage of fish.

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